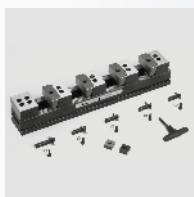


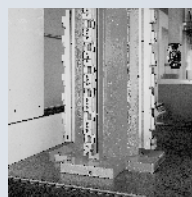
## Sistema di bloccaggio multiplo



### TETRABLOK

Sistema di bloccaggio a 4 posizioni

Pag. 6.3.2



### TETRABLOK

Ricambi per attrezzature

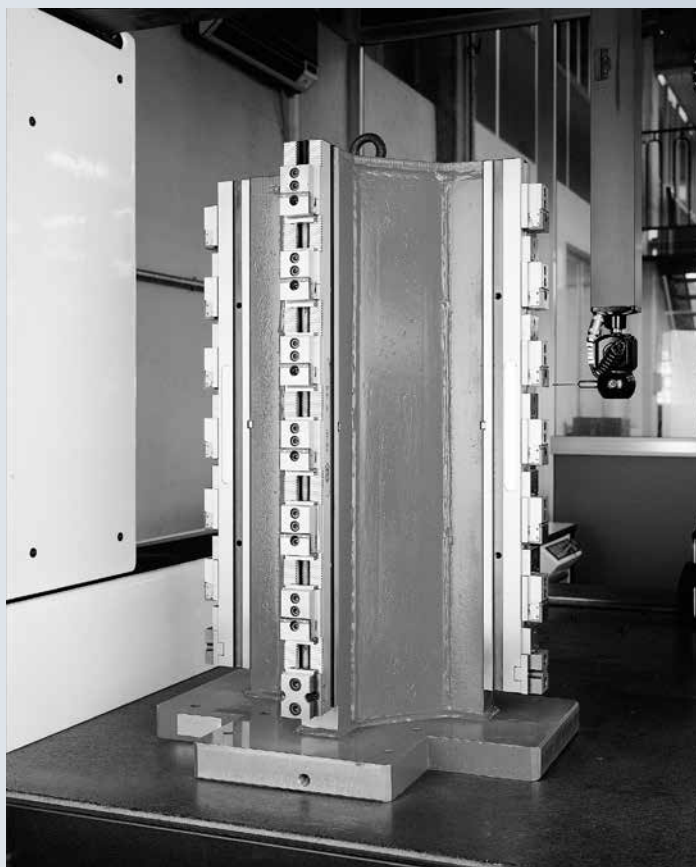
Pag. 6.3.6

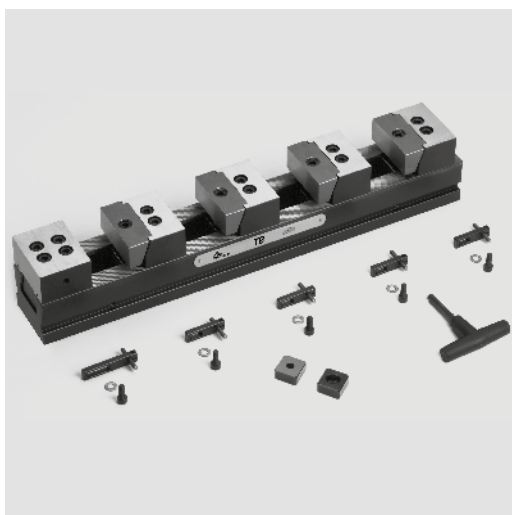


### TETRABLOK

Accessori

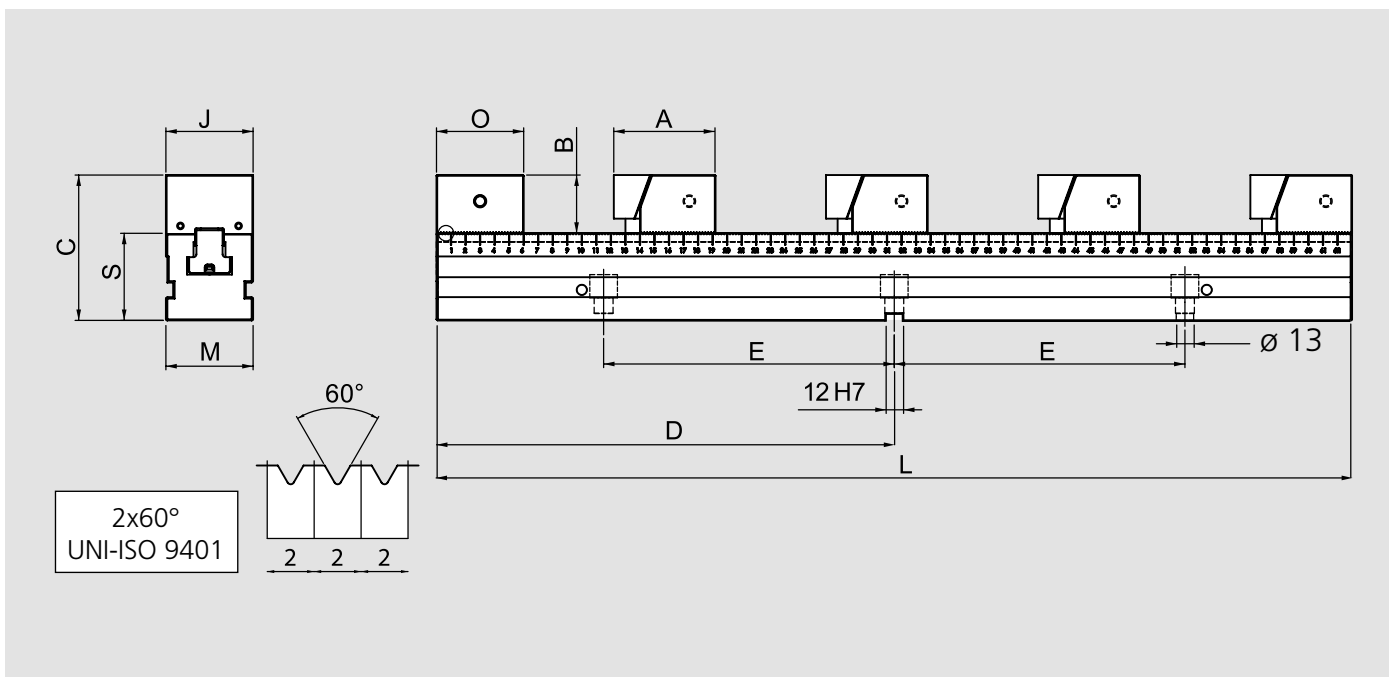
Pag. 6.3.4





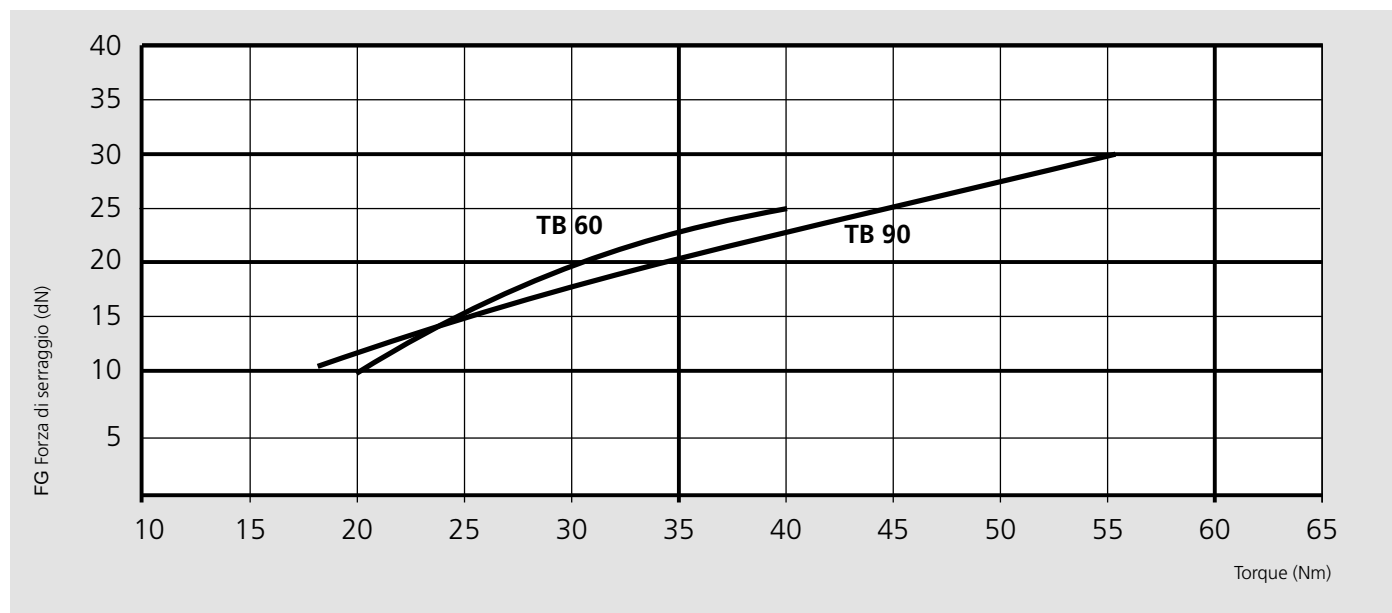
L'attrezzatura di bloccaggio a 4 posizioni TETRABLOK si affianca a CIVI 2000 con un ottimo rapporto qualità/prezzo.

Costituita da n. 1 base di lunghezza a scelta, n. 1 supporto fisso, n. 4 elementi di bloccaggio, n. 4 fermi laterali, n. 1 chiave a T.



| Tipo      | Codice   | A<br>mm | B<br>mm | C<br>mm | D<br>mm | E<br>mm | J<br>mm | L<br>mm | M<br>mm | O<br>mm | S ±0.01<br>mm | Peso<br>kg |
|-----------|----------|---------|---------|---------|---------|---------|---------|---------|---------|---------|---------------|------------|
| TB 60-400 | 77588101 | 70      | 40      | 100     | 200     | 100     | 60      | 400     | 60      | 60      | 60            | 16.9       |
| TB 60-500 | 77588102 |         |         |         | 250     | 150     |         | 500     |         |         |               | 18.9       |
| TB 60-630 | 77588103 |         |         |         | 315     | 200     |         | 630     |         |         |               | 22.0       |
| TB 90-400 | 77588201 | 80      | 45      | 115     | 200     | 100     | 90      | 400     | 90      | 70      | 70            | 27.6       |
| TB 90-500 | 77588202 |         |         |         | 250     | 150     |         | 500     |         |         |               | 32.8       |
| TB 90-630 | 77588203 |         |         |         | 315     | 200     |         | 630     |         |         |               | 36.7       |

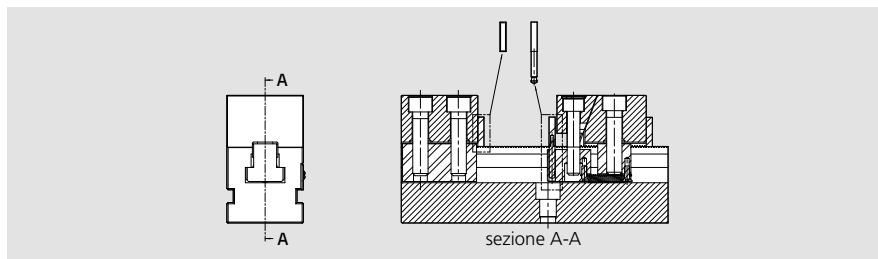
## Diagramma forze di serraggio



## Capacità di serraggio

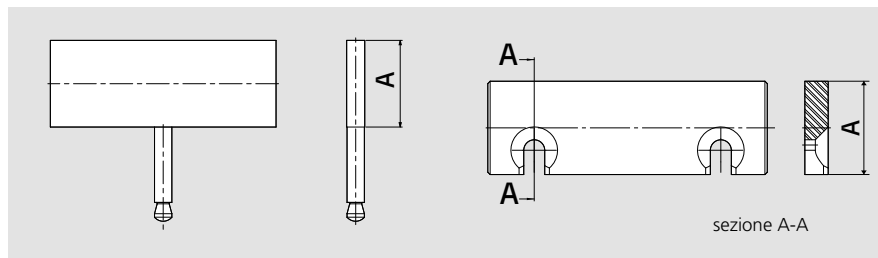
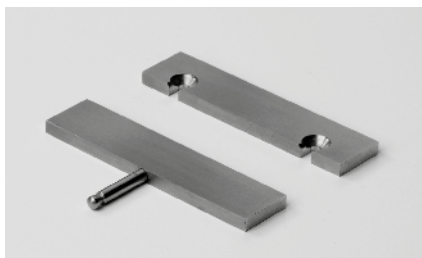
| Tipo      | A max. mm |           |           |           |
|-----------|-----------|-----------|-----------|-----------|
|           | Diagram 1 | Diagram 2 | Diagram 3 | Diagram 4 |
| TB 60-400 | 270       | 100       | 43        | 15        |
| TB 60-500 | 370       | 150       | 76        | 40        |
| TB 60-630 | 500       | 215       | 120       | 73        |
| TB 90-400 | 249       | 84        | 29        | -         |
| TB 90-500 | 349       | 134       | 62        | 26        |
| TB 90-630 | 479       | 199       | 106       | 59        |

#### Set n. 4 coppie di parallele per TETRABLOK



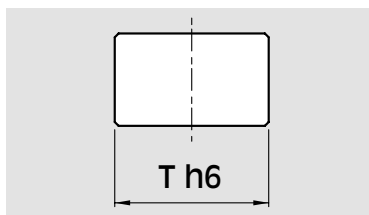
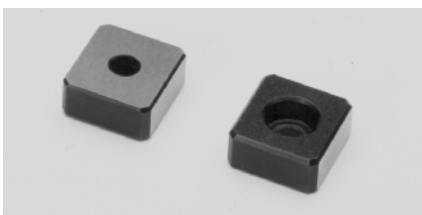
| Tipo  | Codice   | Peso<br>kg |
|-------|----------|------------|
| TB 60 | 58819204 | 0.4        |
| TB 90 | 58829204 | 0.7        |

#### Coppia di parallele per TETRABLOK



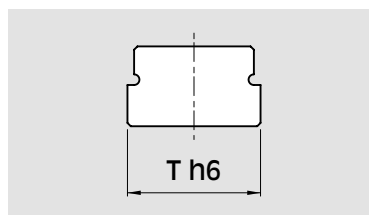
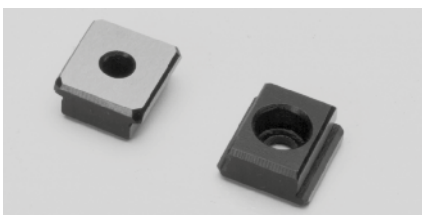
| Tipo  | Codice   | A<br>mm |
|-------|----------|---------|
| TB 60 | 58813518 | 18      |
| TB 60 | 58813523 | 23      |
| TB 60 | 58813528 | 28      |
| TB 60 | 58813537 | 37      |
| TB 90 | 58823518 | 18      |
| TB 90 | 58823523 | 23      |
| TB 90 | 58823533 | 33      |
| TB 90 | 58823542 | 42      |

#### Coppia chiavette di posizionamento standard



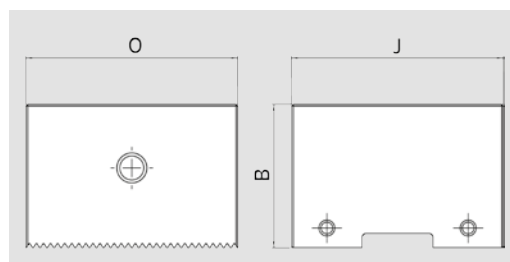
| Tipo     | Codice   | T h6<br>mm |
|----------|----------|------------|
| TB 60/90 | 58011592 | 12         |

#### Coppia chiavette di posizionamento con misure speciali



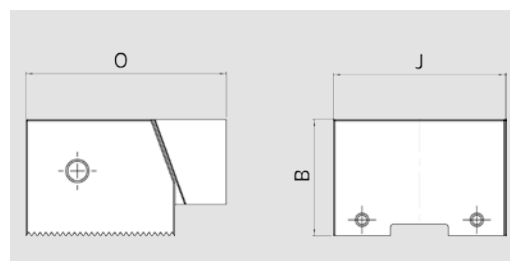
| Tipo     | Th6 | Codice     |            |            |            |            |            |
|----------|-----|------------|------------|------------|------------|------------|------------|
|          |     | 12 mm - h6 | 14 mm - h6 | 16 mm - h6 | 18 mm - h6 | 20 mm - h6 | 22 mm - h6 |
| TB 60/90 |     | -          | 58011593   | 58011594   | 58011595   | 58011596   | 58011597   |

## Supporto fisso completo



| Tipo  | Codice   | B<br>mm | J<br>mm | O<br>mm | Peso<br>kg |
|-------|----------|---------|---------|---------|------------|
| TB 60 | 58817220 | 40      | 60      | 70      | 1.3        |
| TB 90 | 58827220 | 45      | 90      | 80      | 2.8        |

## Supporto mobile con ganascia



| Tipo  | Codice   | B<br>mm | J<br>mm | O<br>mm | Peso<br>kg |
|-------|----------|---------|---------|---------|------------|
| TB 60 | 77588123 | 40      | 60      | 70      | 1.4        |
| TB 90 | 77588223 | 45      | 90      | 80      | 3          |

## Ganascia liscia



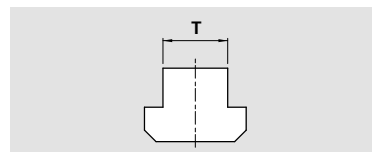
| Tipo  | Codice   |
|-------|----------|
| TB 60 | 58810409 |
| TB 90 | 58820409 |

## Piastrina di fermo laterale

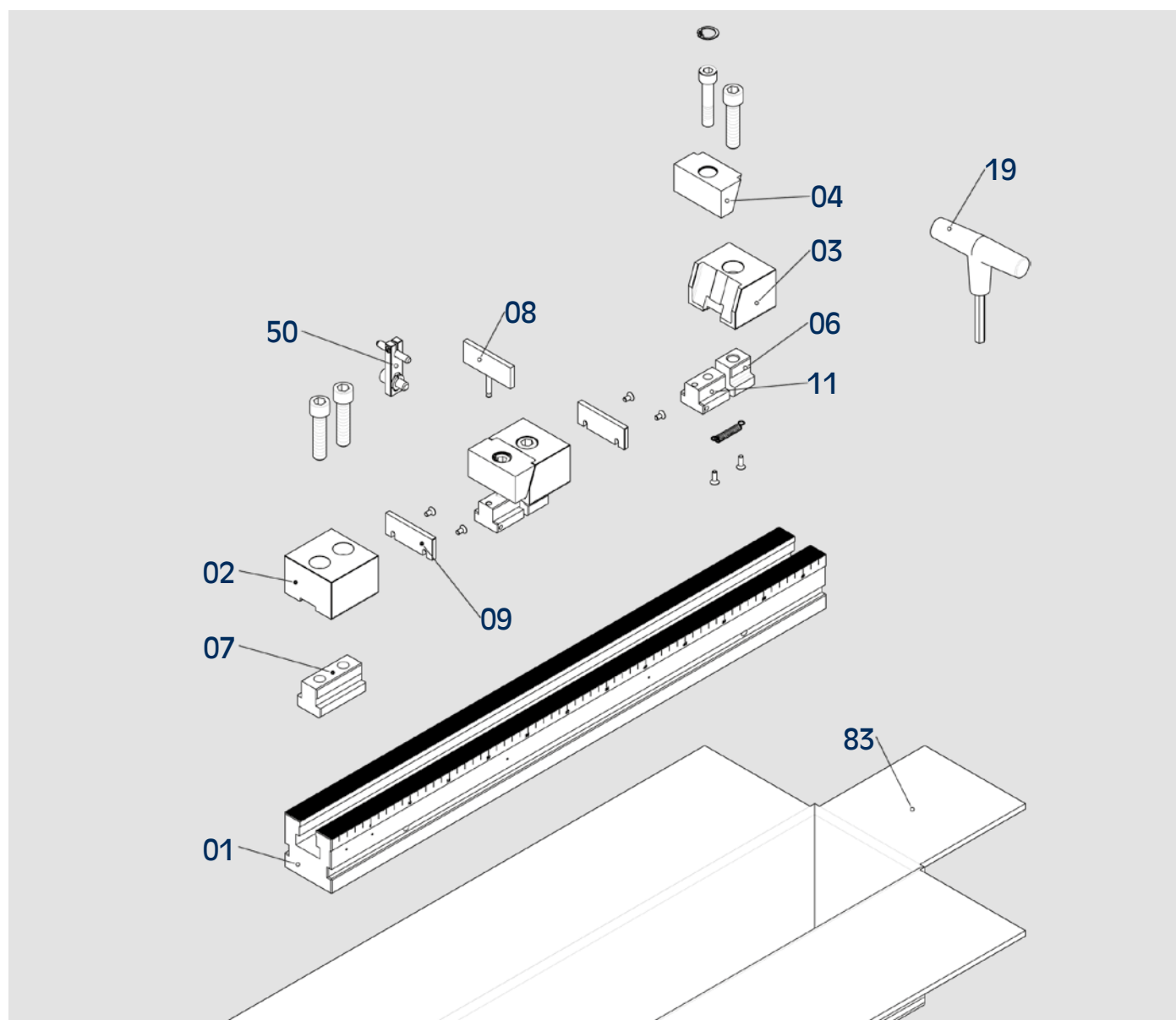


| Tipo     | Codice          |
|----------|-----------------|
| TB 60    | 58315010 fisso  |
| TB 90    | 58325010 fisso  |
| TB 60/90 | 58315020 mobile |

## Coppia staffe di fissaggio complete di vite e tassello a T



| Tipo  | 12 mm    | 14 mm    | 16 mm    | 18 mm    | 20 mm    | 22 mm    |
|-------|----------|----------|----------|----------|----------|----------|
| TB 60 | 58012792 | 58012793 | 58012794 | 58012795 | 58012796 | 58012797 |
| TB 90 | 58022792 | 58022793 | 58022794 | 58022795 | 58022796 | 58022797 |



### Descrizione

|    |                 |    |           |    |                             |
|----|-----------------|----|-----------|----|-----------------------------|
| 01 | Base            | 06 | Tassello  | 11 | Tassello                    |
| 02 | Supporto fisso  | 07 | Tassello  | 19 | Chiave                      |
| 03 | Supporto mobile | 08 | Parallela | 50 | Piastrina di fermo laterale |
| 04 | Ganascia        | 09 | Parallela | 83 | Imballo                     |